3D Printing vs CNC Milling (vsdiff.com)

Feature	3D Printing	CNC Milling
Process Type	Additive Manufacturing	Subtractive Manufacturing
Material Usage	Material is added layer by layer	Material is removed from a solid block
Complexity of Designs	High complexity achievable	Moderate complexity, more prone to limitations
Speed	Slower for large items	Faster for high-volume production
Initial Setup Cost	Generally lower	Higher due to machinery and setup
Precision	Good, but can vary	Very high precision and tolerances
Post-Processing	Often required for finishing	May require cleaning but lesser finishing

Source: https://vsdiff.com/3d-printing-vs-cnc-milling/