AI Voice Generator vs Human Voice (vsdiff.com)

Criteria	AI Voice Generator	Human Voice
Naturalness	Moderate. AI has improved but can still sound robotic.	High. Unique inflections and emotions conveyed.
Consistency	High. AI delivers the same tone every time.	Variable. Human emotions may alter delivery.
Cost	Low after initial setup. No ongoing costs for recordings.	High. Costs associated with hiring voice talent.
Customization	Good. Limited degree of emotional expression and accent variation.	Excellent. Voices can be trained, developed, or changed.
Speed	Very high. Instantaneous generation of voice.	Moderate. Requires time for recording and editing.
Applications	Widely used in customer service, audiobooks, and virtual assistants.	Common in advertising, acting, and personalized services.

Source: https://vsdiff.com/ai-voice-generator-vs-human-voice/