Innovation vs Optimization (vsdiff.com)

Feature	Innovation	Optimization
Definition	Create new ideas or products that improve performance or fulfill new needs.	Enhance existing processes or systems for better efficiency and effectiveness.
Goal	Transformative growth and market differentiation.	Maximize resource utilization and minimize waste.
Risk	High risk due to uncertainty and potential failure.	Lower risk; built upon established methods.
Time Frame	Long-term focus, aiming for groundbreaking changes.	Short-term focus, addressing immediate issues.
Example	Smartphones, electric cars, and Al systems.	Improving supply chain logistics or reducing energy consumption.

Source: https://vsdiff.com/innovation-vs-optimization/